1. PRODUCT IDENTIFICATION

Product identifier on label: **AXIAL® STAR HERBICIDE**
Product No.: A17712C
Use: Herbicide
Manufacturer: Syngenta Crop Protection, LLC
Post Office Box 18300
Greensboro NC 27419
Manufacturer Phone: 1-800-334-9481
Emergency Phone: 1-800-888-8372

2. HAZARDS IDENTIFICATION

Classifications:
- Skin Corrosion/Irritation: Category 2
- Skin Sensitizer: Category 1B
- Reproductive Toxicity: Category 2
- Specific Target Organ Toxicity: Repeated Category 2
- Specific Target Organ Toxicity: Respiratory Irritation Category 3
- Aspiration Hazard: Category 1
- Flammable Liquid: Category 4
- Eye Damage/Irritation: Category 2B

Signal Word (OSHA): Danger

Hazard Statements:
- Combustible liquid
- May be fatal if swallowed and enters airways
- Causes skin irritation
- May cause an allergic skin reaction
- Causes eye irritation
- May cause respiratory irritation
- Suspected of damaging fertility or the unborn child (state specific effect if known)(state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard)
- May cause damage to organs through prolonged or repeated exposure

Hazard Symbols:
Precautionary Statements: Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If exposed or concerned: Get medical advice/attention.
If eye irritation persists: Get medical advice.
Keep away from heat, sparks, open flames, hot surfaces. No smoking.
Do not breathe mist, vapors, spray.
Wash hands and face thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection.
If swallowed: Immediately call a poison center, doctor or Syngenta.
If on skin: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
Call a poison center, doctor or Syngenta if you feel unwell.
See Section 4 First Aid Measures.
Do NOT induce vomiting.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use dry chemical, foam or CO2 for extinction.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents and container in accordance with local regulations.

Other Hazard Statements: None

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Common Name</th>
<th>CAS Number</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofurfuryl Alcohol</td>
<td>Tetrahydrofurfuryl Alcohol</td>
<td>97-99-4</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>Petroleum Solvent</td>
<td>Petroleum Solvent</td>
<td>68477-31-6</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>Cloquintocet-Mexyl</td>
<td>Cloquintocet-Mexyl</td>
<td>99607-70-2</td>
<td>&lt;2.0%</td>
</tr>
<tr>
<td>Other ingredients</td>
<td></td>
<td>Trade Secret</td>
<td>80.7%</td>
</tr>
<tr>
<td>Propanoic acid, 2,2-dimethyl-8-(2,6-diethyl-4-methylphenyl)-1,2,4,5-tetrahydro-7-oxo-7H-pyrazolo[1,2-d][1,4,5]oxadiazepin-9-yl ester</td>
<td>Pinoxaden</td>
<td>243973-20-8</td>
<td>4.9%</td>
</tr>
<tr>
<td>4-Amino-3,5-Dichloro-6-Fluoro-2-Pyridyloxyacetic Acid</td>
<td>Fluroxypyr</td>
<td>69377-81-7</td>
<td>12.4%</td>
</tr>
</tbody>
</table>

Ingredients not precisely identified are proprietary or non-hazardous. Values are not product specifications.
4. FIRST AID MEASURES

Have the product container, label or Safety Data Sheet with you when calling Syngenta (800-888-8372), a poison control center or doctor, or going for treatment.

Ingestion: If swallowed: Call Syngenta (800-888-8372), a poison control center or doctor immediately for treatment advice. Do not give any liquid to the person. Do not induce vomiting unless told to do so after calling 800-888-8372 or by a poison control center or doctor. Do not give anything by mouth to an unconscious person.

Eye Contact: If in eyes: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after 5 minutes, then continue rinsing eye. Call Syngenta (800-888-8372), a poison control center or doctor for treatment advice.

Skin Contact: If on skin or clothing: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call Syngenta (800-888-8372), a poison control center or doctor for treatment advice.

Inhalation: If inhaled: Move person to fresh air. If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible. Call Syngenta (800-888-8372), a poison control center or doctor for further treatment advice.

Most important symptoms/effects:

- Eye irritation
- Skin irritation
- Allergic skin reaction
- Respiratory irritation

Indication of immediate medical attention and special treatment needed:

- There is no specific antidote if this product is ingested.
- Treat symptomatically.
- Persons suffering a temporary allergic reaction may respond to treatment with antihistamines or steroid creams and/or systemic steroids.
- Contains petroleum distillate - vomiting may cause aspiration pneumonia.

5. FIRE FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media:

- Use dry chemical, foam or CO2 extinguishing media. If water is used to fight fire, dike and collect runoff.

Specific Hazards:

- Combustible liquid. Can release vapors that form explosive mixtures at temperatures at or above the flash point. Heavy vapors can flow along surfaces to distant ignition sources and flash back.
- During a fire, irritating and possibly toxic gases may be generated by thermal decomposition or combustion.

Special protective equipment and precautions for firefighters:

- Wear full protective clothing and self-contained breathing apparatus. Evacuate nonessential personnel from the area to prevent human exposure to fire, smoke, fumes or products of combustion.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures:

- Follow exposure controls/personal protection outlined in Section 8.

Methods and materials for containment and cleaning up:

- Control the spill at its source. Contain the spill to prevent from spreading or contaminating soil or from entering sewage and drainage systems or any body of water. Clean up spills immediately, observing precautions outlined in Section 8. Cover
entire spill with absorbing material and place into compatible disposal container. Scrub area with hard water detergent (e.g. commercial products such as Tide, Joy, Spic and Span). Pick up wash liquid with additional absorbent and place into compatible disposal container. Once all material is cleaned up and placed in a disposal container, seal container and arrange for disposition.

7. HANDLING AND STORAGE

Precautions for safe handling:
Store the material in a well-ventilated, secure area out of reach of children and domestic animals. Do not store food, beverages or tobacco products in the storage area. Prevent eating, drinking, tobacco use, and cosmetic application in areas where there is a potential for exposure to the material. Wash thoroughly with soap and water after handling.

Conditions for safe storage, including any incompatibilities:
Store locked up.

8. EXPOSURE CONTROLS/PERSOAL PROTECTION

THE FOLLOWING RECOMMENDATIONS FOR EXPOSURE CONTROLS/PERSOAL PROTECTION ARE INTENDED FOR THE MANUFACTURE, FORMULATION AND PACKAGING OF THIS PRODUCT.

FOR COMMERCIAL APPLICATIONS AND/OR ON-FARM APPLICATIONS CONSULT THE PRODUCT LABEL.

Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofurfuryl Alcohol</td>
<td>Not Established</td>
<td>Not Established</td>
<td>0.5 ppm TWA</td>
<td>AIHA</td>
</tr>
<tr>
<td>Petroleum Solvent</td>
<td>Not Established</td>
<td>Not Established</td>
<td>100 mg/m³ (17 ppm)</td>
<td>Manufacturer</td>
</tr>
<tr>
<td>Cloquintocet-Mexyl</td>
<td>Not Established</td>
<td>Not Established</td>
<td>5 mg/m³ TWA</td>
<td>Syngenta</td>
</tr>
<tr>
<td>Other ingredients</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Pinoxaden</td>
<td>Not Established</td>
<td>Not Established</td>
<td>0.1 mg/m³ (ceiling)</td>
<td>Syngenta</td>
</tr>
<tr>
<td>Fluroxypyr</td>
<td>Not Established</td>
<td>Not Established</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

Appropriate engineering controls:
Use effective engineering controls to comply with occupational exposure limits (if applicable).

Individual protection measures:

Ingestion:
Prevent eating, drinking, tobacco usage and cosmetic application in areas where there is a potential for exposure to the material. Wash thoroughly with soap and water after handling.

Eye Contact:
Where eye contact is likely, use chemical splash goggles. Facilities storing or utilizing this material should be equipped with an ewash facility and a safety shower.

Skin Contact:
Where contact is likely, wear chemical-resistant gloves (such as barrier laminate, butyl rubber, nitrile rubber or Viton), coveralls, socks and chemical-resistant footwear.

Inhalation:
A combination particulate/organic vapor respirator should be used until effective engineering controls are installed to comply with occupational exposure limits, or until exposure limits are established. Use a NIOSH certified respirator with an organic vapor (OV) cartridge or canister with any R, P or HE filter.
Use a self-contained breathing apparatus in cases of emergency spills, when exposure levels are unknown, or under any circumstances where air-purifying respirators may not provide adequate protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Light gold liquid
Odor: Aromatic
Odor Threshold: Not Available
pH: 6.1 (1% solution in deionized H2O @ 77°F [25°C])
Melting point/freezing point: Not Available
Initial boiling point and boiling range: Not Available
Flash Point (Test Method): 183°F (Pensky-Martens CC)
Flammable Limits (% in Air): Not Available
Flammability: Combustible liquid
Vapor Pressure: Fluroxypyr 2.8 x 10(-11) mmHg @ 68°F (20°C)
\[ \text{Fluroxypyr} 2.8 \times 10^{-11} \text{ mmHg @ 68°F (20°C)} \]
\[ \text{Pinoxaden} 3.5 \times 10^{-9} \text{ mmHg @ 77°F (25°C)} \]
Vapor Density: Not Available
Relative Density: 1.014 g/cm³ @ 68°F (20°C)
Solubility (ies): Fluroxypyr 91 mg/l
\[ \text{Fluroxypyr} 91 \text{ mg/l} \]
\[ \text{Pinoxaden} 200 \text{ mg/l @ 77°F (25°C)} \]
Partition coefficient: n-octanol/water: Not Available
Autoignition Temperature: Not Available
Decomposition Temperature: Not Available
Viscosity: Not Available
Other: None

10. STABILITY AND REACTIVITY

Reactivity: Not reactive.
Chemical stability: Stable under normal use and storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to Avoid: Not Available
Incompatible materials: None known.
Hazardous Decomposition Products: Not Available

11. TOXICOLOGICAL INFORMATION

Health effects information
Likely routes of exposure: Dermal, Inhalation
Symptoms of exposure: Eye irritation, Skin irritation, Respiratory irritation
Delayed, immediate and chronic effects of exposure: Eye irritation, Skin irritation, Allergic skin reaction, Respiratory irritation
Numerical measures of toxicity (acute toxicity/irritation studies (finished product))

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ingestion:</td>
<td>Oral (LD50 Female Rat) : &gt; 5000 mg/kg body weight</td>
</tr>
<tr>
<td>Dermal:</td>
<td>Dermal (LD50 Rat) : &gt; 5000 mg/kg body weight</td>
</tr>
<tr>
<td>Inhalation:</td>
<td>Inhalation (LC50 Rat) : &gt; 2.54 mg/l air - 4 hours</td>
</tr>
<tr>
<td>Eye Contact:</td>
<td>Moderately Irritating (Rabbit)</td>
</tr>
<tr>
<td>Skin Contact:</td>
<td>Moderately Irritating (Rabbit)</td>
</tr>
<tr>
<td>Skin Sensitization:</td>
<td>Sensitizing (Guinea Pig)</td>
</tr>
</tbody>
</table>

Reproductive/Developmental Effects

Fluroxypyr: In animal studies, has been shown not to interfere with reproduction. Teratology (Birth Defects): Birth defects are unlikely. Exposures having no effect on the mother should have no effect on the fetus. Did not cause birth defects in animals; other effects were seen in the fetus only at doses which caused toxic effects to the mother.

Pinoxaden: Teratogenicity: Not teratogenic in rats or rabbits. Reproduction: No reproductive effects observed.

Chronic/Subchronic Toxicity Studies

Fluroxypyr: Not Available

Pinoxaden: Subchronic: Predominantly kidney and liver effects at high doses. Chronic: Predominantly kidney and liver effects at high doses. Neurotoxicity: No neurotoxic effects (acute or subchronic).

Carcinogenicity

Fluroxypyr: No indication of carcinogenicity, teratogenicity or mutagenicity.

Pinoxaden: No compound-related tumors in rats or mice.

Chemical Name | NTP/IARC/OSHA Carcinogen
--- | ---
Tetrahydrofurfuryl Alcohol | No
Petroleum Solvent | No
Cloquintocet-Mexyl | No
Other ingredients | No
Propanoic acid, 2,2-dimethyl-8-(2,6-diethyl-4-methylphenyl)-1,2,4,5-tetrahydro-7-oxo-7H-pyrazolo[1,2-d][1,4,5]oxadiazepin-9-yl ester | No
4-Amino-3,5-Dichloro-6-Fluoro-2-Pyridyloxyacetic Acid | No

Other Toxicity Information

None

Toxicity of Other Components

Cloquintocet-Mexyl
Causes mild eye and skin irritation. Toxic if inhaled or swallowed. May cause sensitization by skin contact.

Other ingredients
Not Applicable
Safety Data Sheet

AXIAL® STAR HERBICIDE

Date: 7/15/2015
Replaces: 3/4/2015

Petroleum Solvent
  Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage. May be irritating to the eyes, nose, throat and lungs. May cause central nervous system depression.

Tetrahydrofurfuryl Alcohol
  Acute exposure causes slight irritation of the skin. Prolonged exposure may cause mild nervous system effects, liver and kidney damage.

**Target Organs**

<table>
<thead>
<tr>
<th>Active Ingredients</th>
<th>Not Available</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fluroxypyr:</td>
<td>Kidney</td>
</tr>
<tr>
<td>Pinoxaden:</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Inert Ingredients</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Cloquintocet-Mexyl:</td>
<td>Eye, skin, lung, digestive tract</td>
</tr>
<tr>
<td>Other ingredients:</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Petroleum Solvent:</td>
<td>Skin, eye, respiratory tract, CNS</td>
</tr>
<tr>
<td>Tetrahydrofurfuryl Alcohol:</td>
<td>Skin, central nervous system, liver, kidney</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

**Environmental Fate**

**Fluroxypyr:**
  The information presented here is for the active ingredient, fluroxypyr.
  In soil, fluroxypyr is rapidly degraded by micro-organisms in aerobic conditions to 4-amino-3,5-dichloro-6-fluoropyridin-2-ol, 4-amino-3,5-dichloro-6-fluoro-2-methoxypridine, and CO2. Laboratory soil studies and field studies demonstrate there is no evidence of any significant leaching.

**Pinoxaden:**
  The information presented here is for the active ingredient, pinoxaden.
  Compound degrades rapidly in the environment with a DT50 of less than 5 days in field and laboratory studies.

**Disposal Considerations**

**Disposal:**
  Do not reuse product containers. Dispose of product containers, waste containers, and residues according to local, state, and federal health and environmental regulations.

**Characteristic Waste:** Not Applicable

**Listed Waste:** Not Applicable
14. TRANSPORT INFORMATION

DOT Classification
- Ground Transport - NAFTA
  - Non-bulk containers: Not regulated
  - Bulk containers: > 119 gal.
- Proper Shipping Name: Compounds, Weed Killing, Liquid, (Fluroxypyr, Petroleum Solvent)
- Hazard Class: Class 3
- Identification Number: NA 1993
- Packing Group: PG III

Comments
- Water Transport - International
  - Proper Shipping Name: Environmentally Hazardous Substance, Liquid, N.O.S. (Fluroxypyr)
  - Hazard Class: Class 9
  - Identification Number: UN 3082
  - Packing Group: PG III

Air Transport
- Proper Shipping Name: Environmentally Hazardous Substance, Liquid, N.O.S. (Fluroxypyr)
- Hazard Class: Class 9
- Identification Number: UN 3082
- Packing Group: PG III

15. REGULATORY INFORMATION

Pesticide Registration:
This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for workplace labels of non-pesticide chemicals. Following is the hazard information as required on the pesticide label:

Caution: Contains petroleum distillate. Avoid contact with skin or clothing. Causes moderate eye irritation. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, using tobacco, or using the toilet. Wear long-sleeved shirt and long pants, socks, shoes, and gloves. Avoid contact with eyes or clothing. Wear protective eyewear. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals.

EPA Registration Number(s):
100-1389

EPCRA SARA Title III Classification:
- Section 311/312 Hazard Classes: Acute Health Hazard
  - Fire Hazard

- Section 313 Toxic Chemicals: None

CERCLA/SARA 304 Reportable Quantity (RQ):
None

RCRA Hazardous Waste Classification (40 CFR 261):
- Not Applicable

TSCA Status:
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA Hazard Ratings</th>
<th>HMIS Hazard Ratings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health:</td>
<td>Health:</td>
</tr>
<tr>
<td>Flammability:</td>
<td>Flammability:</td>
</tr>
<tr>
<td>Instability:</td>
<td>Reactivity:</td>
</tr>
</tbody>
</table>

Syngenta Hazard Category: D,S

For non-emergency questions about this product call:

1-800-334-9481

Original Issued Date: 8/9/2010
Revision Date: 7/15/2015
Section(s) Revised: 2

Replaces: 3/4/2015

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein.